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The ultimate tool for all your window and door needs...

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## Over 37 years in the industry

Window Warehouse are manufacturers and suppliers of windows and doors. Based in Hampshire but covering Surrey, London, Berkshire, Essex, Kent, Wiltshire, Sussex, Swindon, Dorset and all the surrounding areas, we supply our double glazing to a range of registered installers. Find your nearest installer today or start an online quote for any of our windows, doors and roofs.



## Manufacturing for the Best in the Business

























#### March 2021

Despite Brexit and the COVID-19 pandemic, we celebrated our 35<sup>th</sup> anniversary.

### **June 2021**

We began operating with a second factory, allowing us to run our aluminium production independently.

We la second factory, allowing us to run our aluminium production independently.

We la second factory, allowing us to run our aluminium production independently.

## **July 2022**

We launched our own Vertical Sliding Sash Window.

### January 2023

We launched our new composite door range with DoorCo.

**May 2023** 

Window Warehouse app launched.

## Rustique

#### 1 Chambers

Five fully enclosed chambers with an increased wall thickness offer additional product strength, rigidity and performance in addition to improved thermal efficiency.

#### 2 Reinforcement chamber

The additional chamber enables galvanised steel reinforcement to be used for greater strength and rigidity.

Single leg bead for quick and easy glazing Our single leg bead has a simple 'knock-in' design that is fitter friendly and will make glazing on site quick, easy and more positive. The single leg bead provides a performance to BS7950 Security enhancement standards.

#### 4 PCE gasket

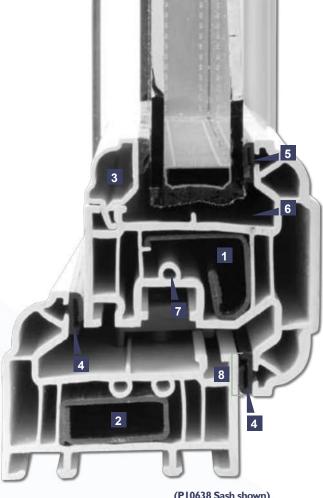
Our PCE low level gasket allows quicker fabrication and installation. The heat bonded gasket means that there is no shrinkage or any risk of the incorrect gasket being fitted. It gives a consistency in quality and finish, which reduces any hard lumps in corners and overcomes any stretching problems. It features a new weather seal flipper and 3.0mm glazing pad for an improved seal.

#### 5 Low level gasket

Our PCE gaskets are low level, which means they are designed to fit in with the profile so that the maximum glass area is made visible with no unsightly gasket lines.

#### 6 Drainage

A wider drainage channel allows for quick draining of any water/residue build up for an improved performance.



(P10638 Sash shown)

7 Top hat fixings and screw ports Hardware and striker keeps are screwed into top hat fixing points and screw ports for an improved technical and enhanced security performance.

#### 8 10mm overlap

A 10mm overlap as standard gives an increased weather performance.

Our systems have a simple 'clip on' feature for the easy fitting of frame extensions, sills and ancillaries without the need for screw fixings. Most leading brands of hardware are compatible with our systems.

## System 10

#### Chambers

Fully enclosed chambers (four for the sash and three for the frame) with increased wall thicknesses offer additional product strength, rigidity and performance in addition to improved thermal efficiency.

#### 2 Reinforcement chamber

The additional chamber enables galvanised steel reinforcement to be used for greater strength and rigidity (image shows thermal outerframe sleeve).

Our unique reinforcement design ensures optimum strength and rigidity without compromising thermal efficiency.

## 3 Single leg bead for quick and easy glazing

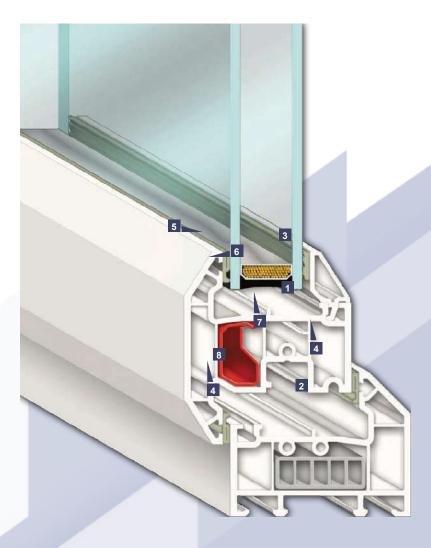
Our single leg bead has a simple 'knock-in' design that is fitter friendly and will make glazing on site quick, easy and more positive. The single leg bead has been tested to BS7950, for enhanced Security standards.

#### 4 PCE gasket

Our PCE low level gasket allows quicker fabrication and installation. The heat bonded gasket means there is no shrinkage or any risk of the incorrect gasket being fitted. It gives consistency in quality and finish, overcomes any stretching problems and maximises compression. The special design for the gasket channel reduces the risk of hard lumps in corners and allows for the replacement of gaskets in case of damage. It features a new weather seal flipper and a glazing pad for an improved seal.

#### 5 Low level gasket

Our PCE gaskets are low level, which means they are designed to fit in with the profile so that the maximum glass area is made visible with no unsightly gasket lines.



### 6 Drainage

A wider drainage channel allows for quick drainage of any water and reduced risk of residue build up for an improved performance.

#### 7 Top hat fixings and screw ports

Hardware and striker keeps are screwed into top hat fixing points and screw ports for an improved technical and enhanced security performance. The system has been tested to PAS024 security standard.

#### 8 10mm overlap

A 10mm overlap as standard gives an increased weather performance.

## **UPVC** Casement Windows

Casement windows are among the most versatile of all the systems we manufacture from our base in Portsmouth, Hampshire. We can create an outward opening window in almost any configuration, ranging from fixed frames to wider bow and bay sets. Whatever your requirement, it can be manufactured by Window Warehouse for you.



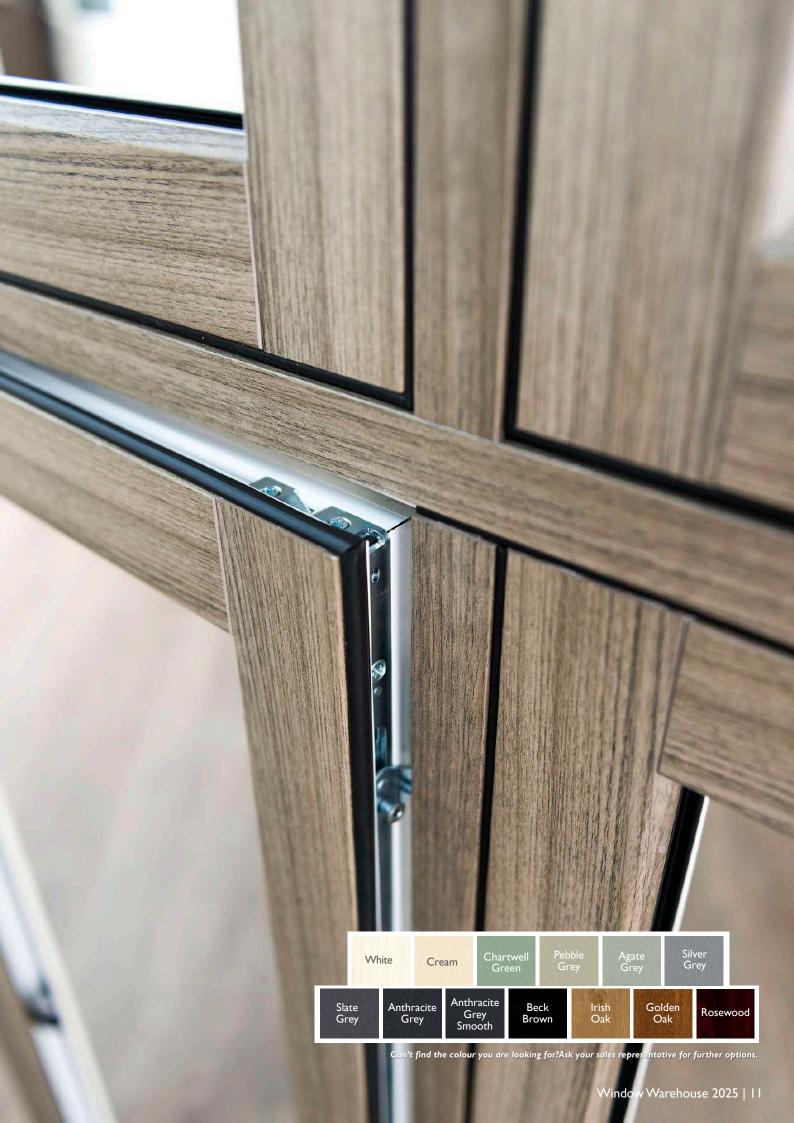
- 7-10 day lead time on stock colours and standard foil profiles.
- Available in fully chamfered and fully sculptured profiles.
- Thermally efficient profile with a U-value as low as I. I W/m2K when triple glazed and I.4W/m2K when double glazed.
- Options for top and side hung layout alongside a 70mm profile.
- PAS 24 and Doc Q approved security available upon request.



## **UPVC Flush Sash Windows**

- 10-14 day lead time on standard foil profiles.
- 70mm uPVC profile with outer frame in either 56mm or 72mm.
- Multi point locking for a secure and protected home.
- Thermally efficient profile with a U-value as low as 1.4W/m2K when double glazed and 1.1W/m2K with specialised glass options.
- White smooth available in fully welded or mechanically jointed. All other colours available as mechanically jointed.





## deceuninck

## **UPVC Flush Sash Windows**

- Sleek slimline frames
- Dummy peg stay option
- Mechanically jointed
- Georgian bar option
- Unique night vent facility
- Traditional ironmongery options
- High energy rating and weather performance
- Enhanced security PAS 24 Approved
- Double glazed U-value 1.2W/m2K and triple glazed U-values of 0.9W/m2K
- Low maintenance PVC-U frames
- Available in a range of hand-picked Heritage woodgrain finishes





A scribed bead

## deceuninck

## **UPVC Flush Sash Doors**

- Imitates the aesthetics of a timber door
- Designed in line with the award winning Flush Window
- Double glazed U-values of 1.3W/m2K and triple glazed U-values of 1.0W/m2K
- Double and single door weather rated
- Dedicated sash profile
- Dedicated PAS24 approved hardware system
- Doorset energy rating A
- 30 colourways from stock



				Heritage Colour Range	
Agate Grey / Heritage White	Anthracite Smooth / Heritage Whit	Black Ash / Heritage White	English Oak Both Sides	English Oak / Heritage White	
Heritage White / English Oak	Heritage White Both Sides	Ice Cream / Heritage White		ENDATE PROPERTY AND ADDRESS OF THE PARTY OF	
Anthracite Smooth Matt Both Sides	Anthracite Smooth Matt / White PVC	Anthracite Grained / White PVC	Anthracite Grained Both Sides	Rosewood Both Sides	
Rosewood / White PVC	Nut Tree Both Sides	Nut Tree / White PVC	Chartwell Green /White PVC	Chartwell Green Both Sides	
Black Smooth Matt / White PVC	Black Ash / White PVC	Black Ash Both Sides	White Grain Both Sides	White Grain / White PVC	
Golden Oak / White PVC	Golden Oak Both Sides	Irish Oak / White PVC	Irish Oak Both Sides	Classic Cream / White PVC	
Classic Cream Both Sides	Agate Grey / White PVC	Grey Aluminium / White PVC			

## UPVC Tilt & Turn Windows

- 28mm to 36mm glazing beads available as standard.
- Our tilt and turn windows have a 72mm uPVC profile.
- Thermally efficient, these windows can achieve U-values of just 1.1W/m2K.
- Safe and secure with multi-point locking included.





## UPVC Vertical Sliding Windows

- **4-5** week lead time on standard and foil profiles.
- Sculptured profile for heritage and elegant feel.
- Smooth and woodgrain finishes available.
- Option to add external and internal georgian bars and a deep bottom rail.
- U-values as low as 1.4W/m2K when double glazed.
- 66mm mid rail
- Tilting sashes for simple cleaning.
- Mechanical joints as standard, optional welded joints.





## UPVC Fully Reversible Windows

- 68mm reversible sash
- Glazing Beads: 28mm sculptured, 28mm bevelled,
   32mm sculptured, 32mm bevelled, 36mm bevelled.
- U-Values as low as 1.4 W/m2K.







## UPVC French and Residential Doors









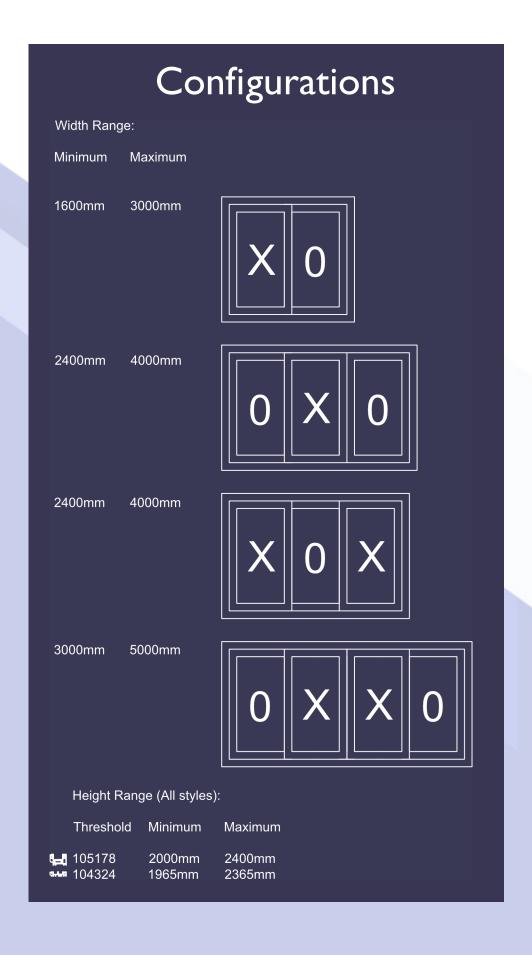
#### **Fitted with Kubu**

- No additional work at the point of installation.
- Gain more sales by offering smart home Technology.
- · Gain access to free homeowner leads from Kubu.
- Simple, fast and easy set up for homeowners.



Can't find the colour you are looking for?Ask your sales representative for further options

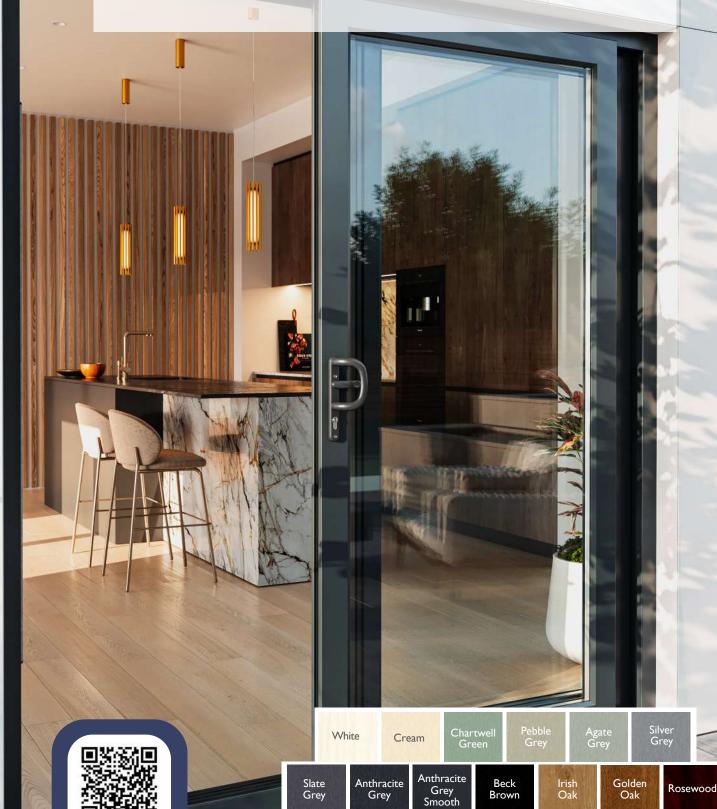
## **UPVC Patio Doors**







- Mid rail with letter plate available on our uPVC patio doors.
- Slim stepped 70mm outer frame to reduce plaster cutback.
- Welded or mechanical outer frame option.
- 2/3/4 pane options for your homeowner's sliding doors.



## The Sussex Door

Hand-crafted range of bespoke residential doors...

A double rebate residential door with mechanical joints. These doors are considered a more cost-effective option over a composite with a mechanical midrail and mechanical mullions to give a traditional look.

The Sussex Doors combines the beautiful looks of solid timber doors with the benefits of long life, low maintenance materials.

Energy efficient to minimise your energy bills, they're extremely secure, strong and robust. So they stay looking beautiful. Keeping warmth in and the weather and unwanted intruders out.

- 21 traditional and contemporary door designs
- 13 woodgrain foiled colourways
- Slim stepped 70mm outer frame to reduce plaster cutback.
- Fully steel-reinforced outer frame and sashes

#### **Security options include:**

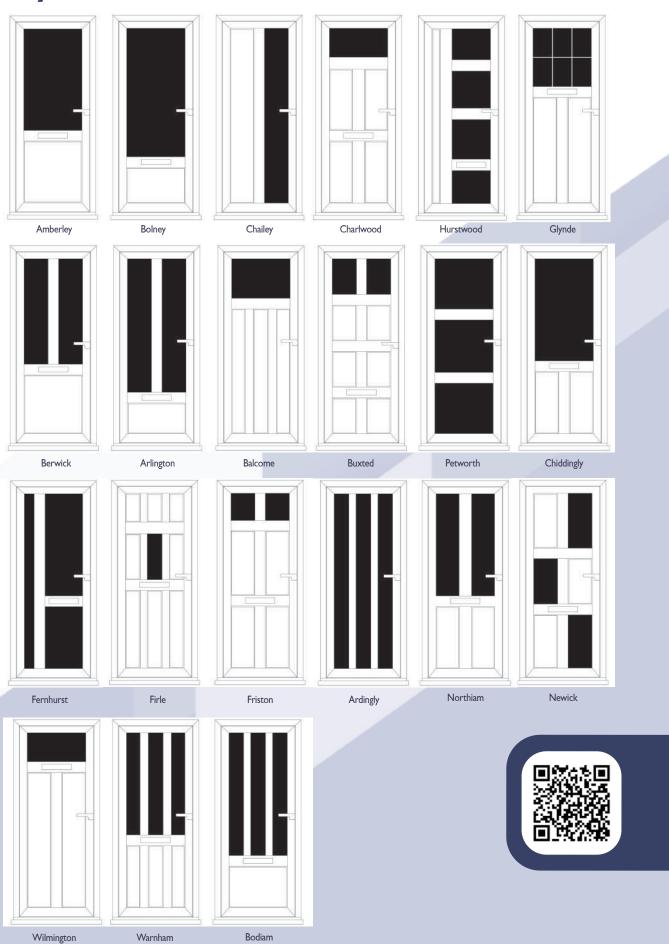
- Multi point lock or slam lock
- Ultion highest- security cylinders
- Evolution hi-security hinges



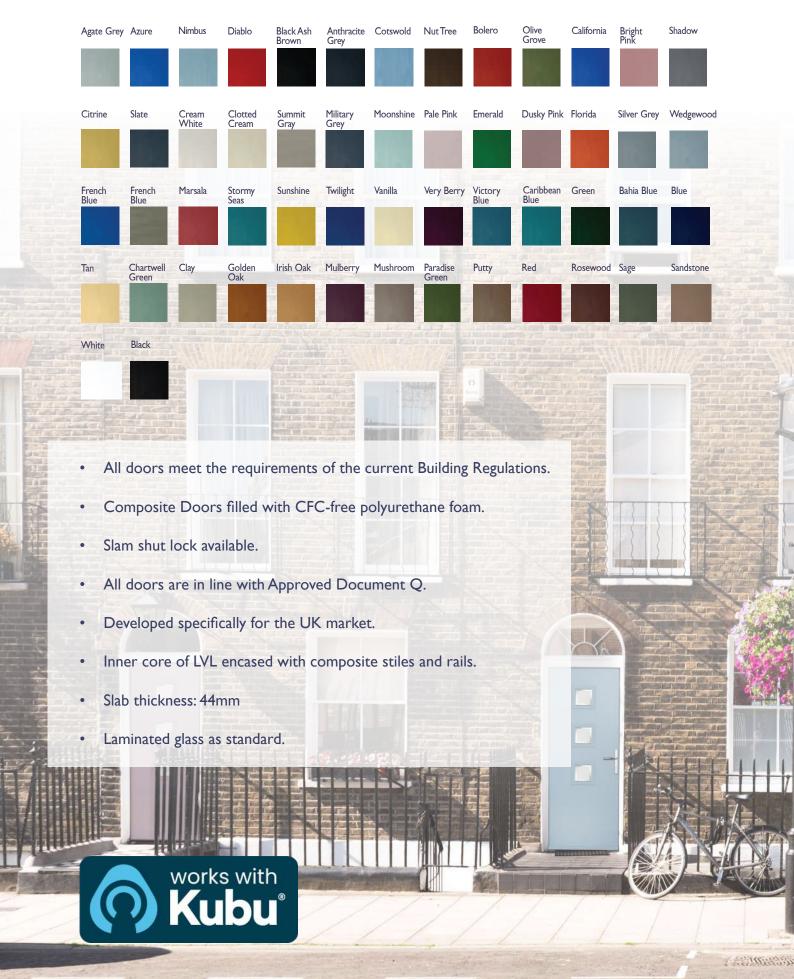


 ${\it Can't find the colour you are looking for ? Ask your sales representative for further options.}$ 

## Styles



## DoorCo Composite Doors



## **Styles**

## Palladio Composite Doors



- Looks like a natural wooden door using original mould tooling
- Double rebate using two seals
- 65mm fibreglass reinforced Monocoque Composite Door
- Heritage slam lock
- Triple glazing as standard





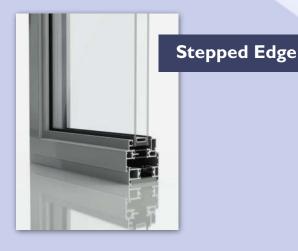
## Aluminium Heritage (58BW ST)

- Offered in Square, Putty Line and Stepped Edge aesthetics.
- 58mm or 70mm window system.
- Internally or externally glazed.
- 58mm system offers a slimline 43mm frame.
- Authentic astragal bar available to match heritage aesthetic.









Side hung

(Max size):  $700w \times 1400h$ 

(Min. Size):  $450w \times 450h$  (excluding cill)

Top hung

(Max size): 1400w x 1200h

(Min. Size):  $450w \times 450h$  (excluding cill)

Sightline (Frame to Vent): 66mm

Sightline (Vent to Vent): 102mm

Sightline (Fixed Light): 43mm



## Aluminium Tilt & Turn (58BW TBT)

## Adaptable Aluminium Tilt & Turn Windows

These double glazed windows suit any property type with several opening options providing maximum adaptability for your home.

#### **Ventilation for Your Home**

Due to the versatility of our aluminium tilt & turn windows, you'll be able to get the maximum amount of aeration in your home in one smooth action.

#### **Easy Clean Aluminium Windows**

Cleaning your home's double glazed windows can be costly and time consuming, but only depending on the style of double glazing you have installed. Aluminium tilt & turn windows are an excellent solution to this, with easy cleaning possible from the inside, helping you save both time and money.

#### Easy Clean Aluminium Windows

Due to have two functions in the one window style, this allows for ventilation as an option as well as great egress with a 90 degree opening in style. Allowing the end user larger opening areas whilst still having aesthetic and function.





#### Tilt & Turn

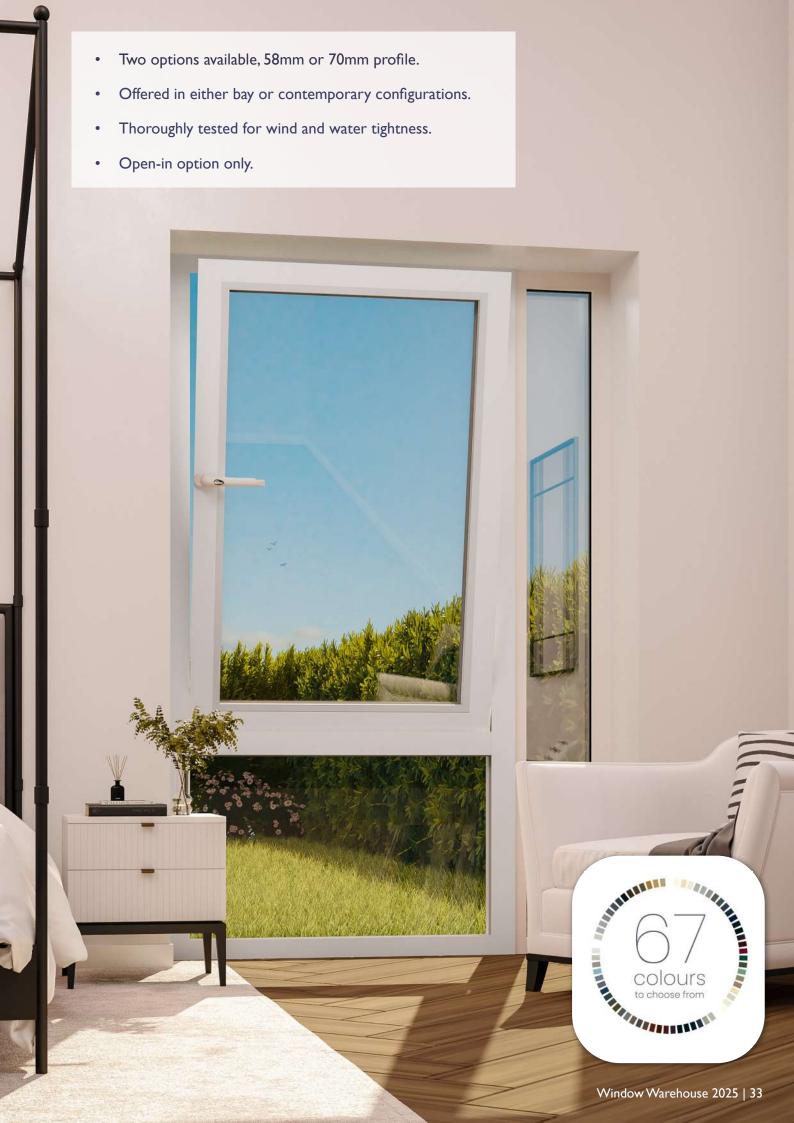
Max Size (mm): 1200w x 2300h

Min. Size (mm):  $480w \times 575h$ 

Sightline (Frame to Vent): 97mm

Sightline (Vent to Vent): I 56mm

Sightline (Fixed Light): 53mm



## Aluminium Commercial Casement Windows (58BW)

The 58BW window system is built to the highest UK standards and delivers a high-performance and cost-effective solution. This choice of window is perfect for both residential and commercial projects and is available in several formats including Top Hung, Side Hung, and French Casement.



#### Side Hung

Max Size (mm) 838w x 1500h

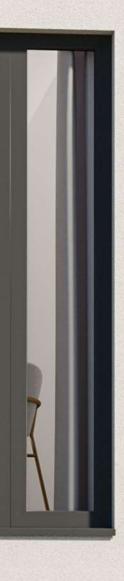
#### **Top Hung**

Max Size (mm) 1500w x 2500h

Sightline (frame to Vent): 75mm
Sightline (Vent to Mullion): 89mm
Sightline (Fixed Light): 53mm

- Our double glazed windows are made with accuracy at our dedicated Portsmouth factory.
- 58mm or 70mm thick aluminium profile.
- Glazing 28mm-36mm



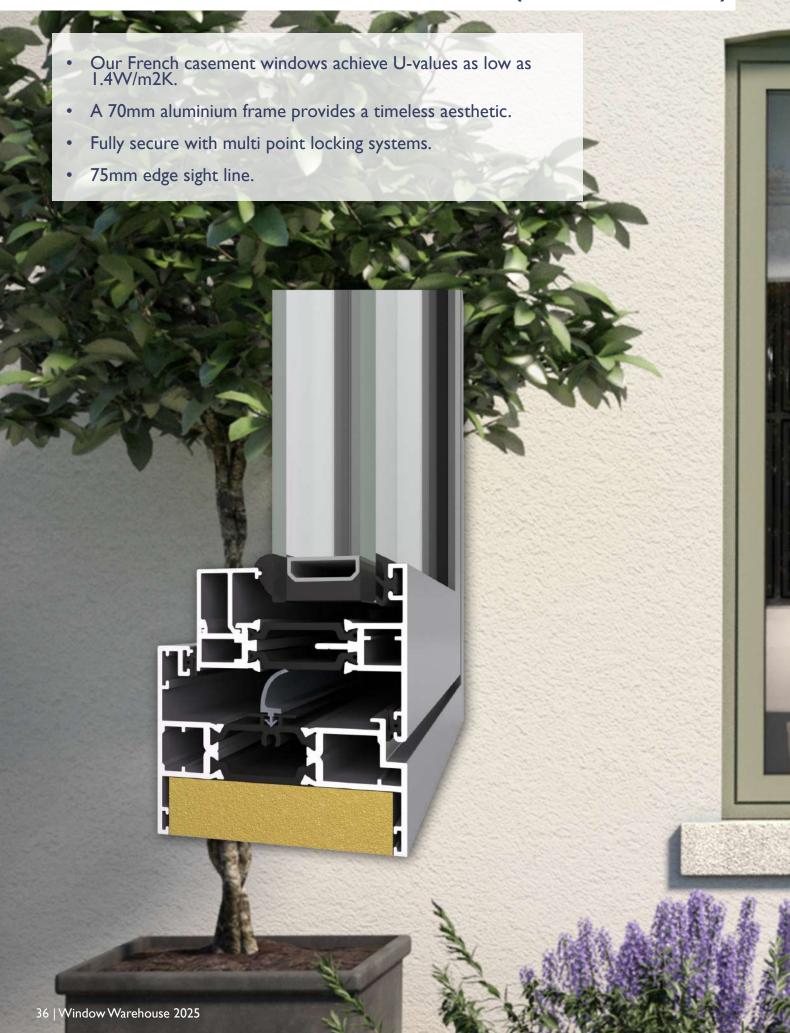


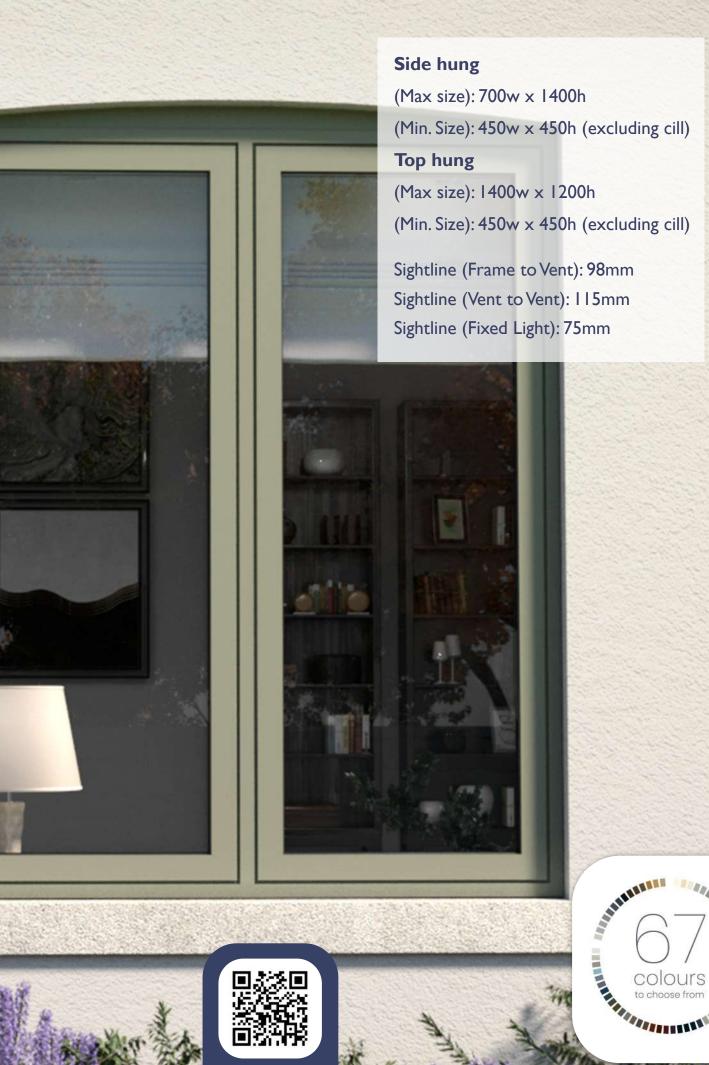






## Aluminium Flush Windows (58BW Flush)





# Aluminium Commercial Shopfronts (GT55 NI/TB)

## **Ground Floor Treatments Suited to You**

Commercial projects often come with tight deadlines, which is something we understand and appreciate at Window Warehouse. We work with you to deliver your commercial aluminium shopfronts rapidly and efficiently.

#### **Maximum Door Leaf size**

Single: 1250w x 2400h

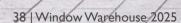
Double: 2500w x 2400h

Sightline (Single): 144mm

Sightline (Frame to Pivot Stile): 184mm

Sightline (Double): 176mm

Sightline (GT55 NI Screening): 55mm







- We manufacture insulated high performance aluminium shopfronts. Non insulated systems are available for shopping centres and internal screening.
- Single and double glazing.
- We cater to both new builds and refurbishment projects.
- Tested up to heights of 2400mm.
- Versatility to provide designers with the look, finish, and performance you require.
- Fully mechanised opening system option.
- Anti finger trap as standard.
- 110mm frame depth.



# Aluminium S67 Inline Sliding Door

The S67 Inline Sliding Door is a forward-thinking addition, designed to meet the highest UK standards. This modern, versatile door is Part L compliant for existing and new homes. It's engineered to blend high performance with contemporary design, offering reliability and flexibility for renovation projects and new buildings.

With double glazing, the S67 achieves U-values of I.4W/m2K, ensuring excellent thermal performance. Additionally, it is compatible with a multi-point lock and features a low threshold, enhancing security and accessibility.

#### **Design Features**

- Wrap around (supplied fully glazed)
- Mitre cut frame
- Standard and reinforced interlock available
- Glazing Gaskets available in Black
- Low threshold 22mm
- Maximum weight per leaf of 200kg







# Aluminium \$140 Lift and Slide Door

The \$140 is a cutting-edge patio door designed for versatility and customisation. Combining high performance with contemporary design, this door system offers a reliable and stylish solution for modern homes and commercial spaces. It complies with all the building regulations, including Part L, ensuring energy efficiency. The \$140 also features an 89mm standard interlock and a 44mm slim interlock for enhanced aesthetic appeal.

U-values of 1.2W/m2K with double glazing.

U-values of 0.8W/m<sup>2</sup>K with triple glazing.

#### **Design Features**

- Doc L compliant U-values for refurbishment and new build properties
- Slimline outer frame with flush frame-sash sight line
- 2-part triple track profile for ease of fabrication and installation
- Accepts 24mm 48mm glazing
- Max 420kg panel weight
- Slim interlock 44mm





- Multiple sliding configurations
- · Double and triple track options
- Available in single, dual colour and anodised finishes
- · Range of hardware and security features
- Dedicated Cill
- Quick Clip





PART L COMPLIANT

PART L COMPLIANT

FISTING HOME

# Aluminium Heritage Door

The stylish and industrial Heritage Entrance Door allows you to create a seamless aesthetic across a wide range of door openings sizes and uses, from single doors to French door with multiple fan lights (each individual door can be up to 2m wide x 2.3m high)

Slim sightlines of just 51.7mm maximises the natural light coming into the home. It also features period inspired door handles in matt black, antique bronze, heritage black or heritage grey.

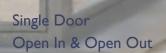
U-Values of 1.4 w/m2K make it fully compliant with Part L Building Regulations for refurbishment projects. The standard finish is classic matt black, but any colour can be ordered inside and out to suit any home.

Crafted to match perfectly with the AluK Heritage Window system.

#### **Design Features**

- Suited to existing 58BW ST HI range of profiles, beads and ancillaries
- 45 degree mitre and crimped sash
- Slim sightlines: 51.7mm sash / 112.5mm sash to mullion
- New Heritage door 28mm QUICK CLIP bead for door sash
- Open Out/In 90 degree door restrictor

## **Configurations:**



Single / Double Door + Side Lights



Double Door
Open In & Open Out

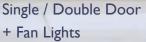
#### **Options**

- Suited Heritage door hardware and handles in four colours/ textures
- Option to add multiple horizontal and vertical profiles to door sash using plant-on bars or 46.5mm door transom profile
- Configurations of single / double / open-in /open-out with options for side and fan lights

PART L COMPLIANT









Double Door + Fan Lights

# Aluminium (BSF70) Bi-fold Doors

#### **Insulated Aluminium Systems**

Homeowners value high levels of protection from outside elements when selecting their home improvements. Our aluminium bifold doors provide perfect water tightness, excellent energy efficiency and burglar resistance to give your home complete protection.

We have a whole factory at our base in Portsmouth, Hampshire dedicated to producing our aluminium products.

When handcrafting our bespoke aluminium bifold doors, we ensure the best possible fit of our products in your customer's home.

#### Upgrade to the Hi System?

You can always upgrade to the Hi system where Aluk have added more innovation to the polyamide thermal break. This is to give much better thermal value whilst not disturbing the finish or aesthetic of their well-known product.

• 70mm aluminium profile thickness.

Array of configurations.

Double glazing comes as standard.

141mm interlocking system.

• Cornerless post bifold doors available.

Q Secure Hardware available.

• 3\* cylinder as standard.

Max Leaf Height 2400mm Max Leaf Width 1200mm Min 600mm width

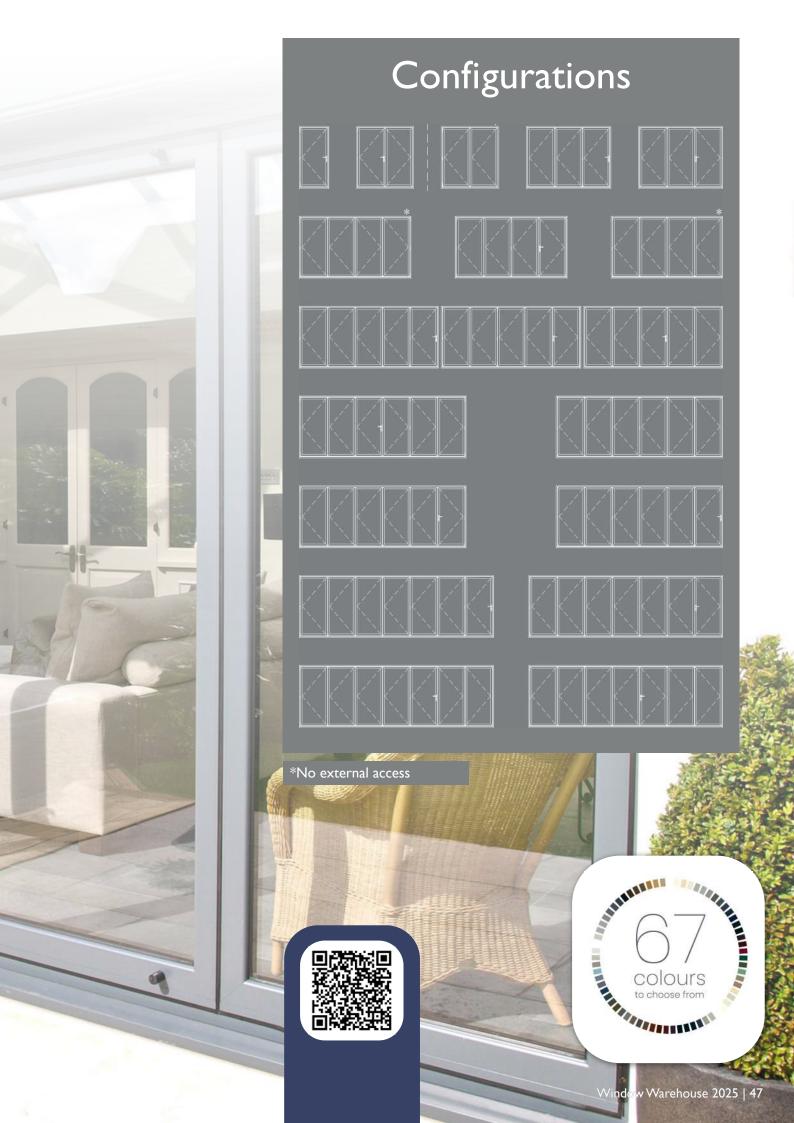
Sightline (Interlock): I41mm

Sightline (Cill): 131mm

Sightline (Head): 131mm

Sightline (Jamb): 131mm





# Aluminium Patio Doors (BSC94)

- We offer the BSC94 in 'inline' and 'lift and slide'.
- You can choose between double or triple sliding track options.
- Interlock of 85mm with option for slim central interlock of just 44mm for our BSC94 range.



Max Frame Height: 3000mm

Max Vent Width: 2000mm

Max Frame Height With Security

Features: 2600mm

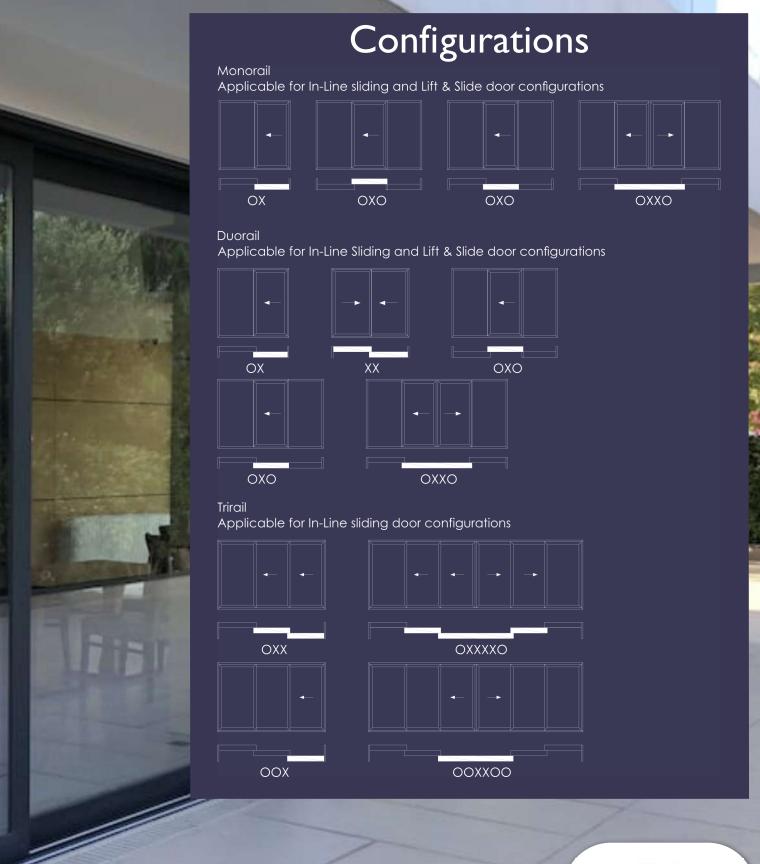
Sightline (Interlock): 85mm

Sightline (Head): I 16mm

Sightline (Jamb): 116mm









# Aluminium Residential and French Doors (58BD)

- Our aluminium residential doors are available in double or triple glazing.
- Two options available, 58mm or 70mm profile.
- Low threshold options on offer for increased accessibility.
- 28mm-36mm glazing.

#### Upgrade to the Hi System?

You can always upgrade to the Hi system where Aluk have added more innovation to the polyamide thermal break. This is to give much better thermal value whilst not disturbing the finish or aesthetic of their well-known product.











# Hardware

#### **Inline Espag Handles**



#### **Offset Espag Handles**



#### **Tilt & Turn Window Handles**





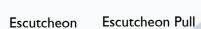
#### **Heritage Handles**



**Bifold Door T- Handles Locking & Non- Locking** 



#### **Composite Door Handles**



1200 Offset Round Bar









These sizes are available as a single handle or back to back option.

The Offset Round Bar is also

available in the following sizes:

#### **Optional**

Knocker









Scan to design your own composite door.

# The HI system

Here at Window Warehouse, we offer a range of AluK HI system windows and doors for supply only to trade across the south of England. These innovative products will enhance your product offering. Request a free online quote today to get trade prices on our aluminium HI system profiles. Aluminium is fully recyclable and never losing any structural integrity, truly helping its environmental impact.

#### **Energy Saving Profiles**

Each HI system window is manufactured with a Unique polyamide thermal break design to improve thermal performance, providing U-values of 1.2 W/m2K. The HI system doors offer U-vales as low as 1.4 W/m<sup>2</sup>K. These high-performing features work to trap warm air so you can offer your customers an energy-saving solution.

#### **Installation Simplicity**

Each AluK HI system product is easy to install as they are custom-made. With these technological advancements, trade installers can work quickly and efficiently to offer undisturbed installations. When you choose Window Warehouse as your supplier, you will never have to compromise on projects due to our custom-made approach to various applications.

#### Windows

You are introduced to various profile styles when you use Window Warehouse as your AluK supplier. Our product range includes Optio 58BW Flush HI Window, Optio 58BW Open-Out HI Window, Optio 58BW ST Flush HI Window, Optio 58BW ST HI Window, and Optio 58BWTBT Open In HI Window. Having these five window styles in your product range will allow you to offer customers varied aluminium options in an array of configurations which can be highly customised. The possibilities you can offer are endless.

Our AluK HI system window profiles are built to the highest UK standards. These compelling, highperformance solutions offer clean lines, advanced functionality, and stunning aesthetics.

#### **Doors**

Our Optio BSF70 HI Bi-fold and 58BD HI Door Systems are manufactured with style, functionality, and performance in mind. They provide industry-leading Uvalues, rollers to ensure smooth and consistent operation and larger glazing panels to offer your customers a touch of luxury.

In addition to this, they offer unparalleled innovation and installation ease. These versatile bifold doors can be adapted to suit your and your customer's needs in almost any regard. You can offer each customer various colours, hardware, and panels to reflect their vision. The sash sizes starting from 600mm up to 1200mm.



What is the difference between the standard products and the HI system?

Aluk have added more innovation to the polyamide thermal break to give much better thermal value.

Do I have to change the way I install the product?

Enjoy the benefits of lower U-values, all whilst not disturbing the finish, aesthetic, or installation.

## Installer's Guide to Part L

Building Regulations were last updated in 2022, with the aim of reducing carbon emissions from new homes by 30% and by 27% for other types of building.

		LI		LI LI		12	12
		New Build Dwellings		Existing Dwellings		New Buildings other than Dwellings	Existing Buildings other than Dwellings
		Notional	Limiting	Limiting		Limiting	Limiting
Windows	2016	14	2.0	1.6 or	WER'C'	2.2	1.6or WER'C'
	2022	12	16	1.4 or	WER 'B'	1.6 or WER 'B'*	1.6 or WER 'B'*
Doors	2016	14	2.0	1.8 or	WER 'E'	2.2	18
	2022	12	16	1.4 or	DSER'C'	16	16

AluK's route to meet the new regulations and support our customers has meant engineering many improvements to the internal design without changing the appearance of the systems. Using new thermal break designs and foams, and new gaskets, the well-loved AluK products have been modified to comfortably meet regulations for new build and existing dwellings

Windows and doors installed into a new build are required to be sealed with air sealing tape around the structural openings. Compressible seals or gun sealant may be used to supplement taping. Photographic evidence may be required for sign off.

Installation tolerances are to be in accordance with BS 8213-4 – Windows and Doors – Part 4: Code of practice for the survey and installation of windows and external doorsets. Windows or doors should be located with an overlap between the inner face of the unit and the inner face of the external leaf – for windows an overlap between 30-50mm and for doors 50mm – so that the window or door unit is contiguous with the insulation layer of the external wall.

A fully insulated and continuous cavity closer should be used, installed tight to the insulation and cavity apertures. For door units, install perimeter insulation within the threshold zone or use reinforced cavity closer.





A range of high-security Smart sensors that monitor the status of your doors & windows in real time, alerting you if there's something wrong, and providing you peace-of-mind.

## Door Smart Sensors

Our first-of-its-kind door sensor, fits seamlessly into your door lock that 'Works with Kubu®', remaining completely concealed to maintain the aesthetics of the door, while adding the benefits of Smart technology.









## Window Smart Sensors

Kubu's Revolutionary 'Floating' Window Sensor is designed to work hand in hand with a multi-point lock that 'Works with Kubu®', to provide second-to-none physical security, with the added benefit of Smart technology.









### Smart Sensors

- Completely concealed
- Calibration FREE
- Works on ALL doors & windows: lift lever, autofire\*, flush, french...
- Locked/Unlocked Open/Closed/Vent
- Tamper detection built in





## Smart Control

- Fully Smart Home integrated
- Works with most major smart-tech brands
- Controlled with the Kubu<sup>®</sup> smart phone app
- Activates automations at the turn of a key, or the opening of a window



### Smart Alerts

- Instant Status Updates
- SureSecure™ Geofence Alerts
- Scheduled Notifications
- Family Sharing
- SmartAir/Weather/Pollen Alerts\*
- Under-attack Alerts\*



\*Coming Soon

## Smart Benefits

- 10-Year mechanical warranty on all Avantis 'Works with Kubu<sup>®</sup>' locks
- World's first Smart Security Guarantee worth £2000!
- Insurance backed allows homeowners to save money on their home insurance



Be Sure It's Secure.



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